

Technical Data Sheet

Ferrex GPP30CS44UL BLACK

Polypropylene
LyondellBasell Industries
Engineering Plastics

General	
Filler / Reinforcement	• Calcium Carbonate, 31% Filler by Weight
Additive	• Impact Modifier
Features	• High Gloss • Impact Modified
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.13	1.13 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	6.0 g/10 min	6.0 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	3600 psi	24.8 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	45 %	45 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	252000 psi	1740 MPa	
Tangent : 73°F (23°C)	300000 psi	2070 MPa	
Flexural Strength (73°F (23°C))	5700 psi	39.3 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.8 ft·lb/in	96 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	22 ft·lb/in	1200 J/m	ASTM D4812
Gardner Impact (73°F (23°C))	290 in·lb	32.8 J	ASTM D5420

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	215 °F	102 °C	
264 Psi (1.8 Mpa), Unannealed	135 °F	57.2 °C	

Notes

These are typical property values not to be construed as specification limits.